Atty. Docket No.: 2003B101A

Amdt. dated September 28, 2010

Reply to Final OA of August 4, 2010

**Listing of Claims:** 

This listing of claims will replace all prior versions, and listings, of claims in this application.

1.-22. (Cancelled)

23. (Previously Presented) A film having two outer skin layers, each independently selected

from a composition comprising:

(a) 85-95 wt.% mLLDPE; and

(b) 5-15 wt.% of HDPE, LDPE, or a mixture thereof, and

a core layer comprising 60-90 wt.% LDPE and 40-10 wt.% HDPE.

24. (Previously Presented) A film having two outer skin layers, which may be the same or

different, each comprising:

(a) an mPE prepared from ethylene and at least one C<sub>3</sub> to C<sub>12</sub> alpha-olefin monomer and having a density of between about 0.910 g/cm³ to about 0.940

g/cm3; and

(b) HDPE, LDPE, or both, said HDPE having a density of between 0.940 and

0.970 g/cm<sup>3</sup>, and

a core layer comprising a blend comprising 60-90 wt.% LDPE and 40-10 wt.% HDPE.

(Cancelled)

26. (Previously Presented) The film according to claim 23, wherein said mLLDPE has a

density of between 0.915 to 0.940 g/cm<sup>3</sup>.

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- 27 (Previously Presented) The film according to claim 23, wherein the HDPE in said core layer has a density of between 0.940 and 0.970 g/cm<sup>3</sup>.
- (Previously Presented) The film according to claim 23, wherein said LDPE has a density 28 of between about 0.916 to 0.935 g/cm<sup>3</sup>.
- 29 (Previously Presented) The film according to claim 23, wherein said two outer skin layers and said core layer, when formed into a coextruded structure having a total thickness of less than 50 microns, has a 1% secant Modulus MD of at least 400 mPa, and a 1% secant Modulus TD of at least 400 mPa, both measured in accordance with ASTM D882.
- 30 (Previously Presented) The film according to claim 29, wherein the 1% secant Modulus MD is at least 500 mPa, and the 1% secant Modulus TD is at least 500 mPa, measured in accordance with ASTM D882.
- 31. (Previously Presented) The film according to claim 23, wherein the core layer comprises 70-80 wt.% LDPE and 30-20 wt.% HDPE, and the skin layers are each independently selected from a blend comprising 85-95 wt.% mLLDPE and 15-5 wt.% LDPE.
- 32 (Previously Presented) The film according to claim 23, wherein each of said two outer skin layers and said core layer have a total thickness of less than 50 microns, a difference in Gloss 20° and 60° of 2% or less, where the Gloss values are measured in accordance with ASTM D2457
- (Previously Presented) The film according to claim 23, further comprising at least one 33 layer between at least one of said outer skin and core layers, said at least one layer selected from the group consisting of a tie layer, a reprocessed material layer, and a layer selected from blends comprising an HDPE and an LDPE.

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(Previously Presented) A coextruded, heat-shrinkable film according to claim 23.

35. (Previously Presented) A collation shrink-wrapped structure comprising a group of items

wrapped by means of a film according to claim 23.

36. (Previously Presented) A process for making a packaged structure, comprising wrapping

a package with the film according to claim 23, and heating the wrapped package to shrink

the film and apply a holding force to the structure.

37. (Previously Presented) The film according to claim 24, wherein at least one of said outer

skin layers comprises HDPE and LDPE, said LDPE present in an amount of from 2 to 10

wt%, said HDPE having a density of between 0.960 to 0.965 g/cm<sup>3</sup>.

38. (Previously Presented) The film according to claim 23, wherein said LDPE has a density

of between 0.925 to 0.935 g/cm<sup>3</sup>.

39. (Previously Presented) The film according to claim 24, wherein said mPE is an mLLDPE

having a density of from about 0.918 to about 0.927 g/cm<sup>3</sup>.

40. (Previously Presented) The film according to claim 39, wherein at least one of said outer

skin layers further comprises an HDPE having a density of from about 0.940 to about

 $0.970 \text{ g/cm}^3$ .

41. (Previously Presented) The film according to claim 39, wherein the HDPE in said core

layer has a density of from about 0.940 to about 0.970 g/cm<sup>3</sup>.

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42 (Previously Presented) The film according to claim 39, wherein said LDPE has a density of from about 0.916 to about 0.935 g/cm3.

43 (Previously Presented) The film according to claim 39, wherein the core layer comprises

70-80 wt.% LDPE and 30-20 wt.% HDPE, and the skin layers are each independently

selected from a blend comprising 85-95 wt.% mPE and 15-5 wt.% LDPE.

44. (Previously Presented) The film according to claim 39, wherein the outer skin layers and

core layer, when formed into a coextruded structure having a total thickness of less than

50 microns, has a 1% secant Modulus MD of at least 400 MPa, and a 1% secant Modulus

TD of at least 400 MPa, both measured in accordance with ASTM D882.

45 (Previously Presented) The film according to claim 44, wherein the coextruded structure

has a 1% secant Modulus TD of at least 600 MPa, measured in accordance with ASTM

D882.

(Previously Presented) The film according to claim 39, wherein said outer skin layers and 46

core layer, when formed into a coextruded structure having a total thickness of less than

50 microns, has a difference in Gloss 20° and 60° of 2% or less, the Gloss values

measured in accordance with ASTM D2457

47 (Previously Presented) The film according to claim 39, further comprising at least one

layer between at least one of said outer skin and core layers, said at least one layer selected from the group consisting of a tie layer, a reprocessed material layer, and a layer

selected from blends comprising an HDPE and an LDPE.

48 (Currently Amended) A coextruded, heat shrinkable film according to Claim claim 39.

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- (Currently Amended) A collation shrink-wrapped structure comprising a group of items wrapped by means of a film according to Claim claim 39.
- (Previously Presented) The film of claim 23, wherein the mLLDPE is prepared from ethylene and at least one C<sub>3</sub> to C<sub>12</sub> alpha-olefin monomer.
- (Previously Presented) The film of claims 23 or 24, wherein slip or antiblock additives are excluded from the skin layer.
- (Previously Presented) The film of claims 23 or 24, wherein slip or antiblock additives are excluded from the skin and core layers.